



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6305G11331-3G-13-PO
Job Sheet 187107



Part No: RBW6305G11331-3G-13-PO **Job Qty:** 1 ea

Part Name: Socket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 11/30/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6305G11331-3G Rev.C IPP Rev. A 18.11.27 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		11/30/18	0.00	0.00	Purchasing		NOV 30 2018
110	Packaging	1 pcs		11/30/18	0.00	0.00	Packaging2		NOV 30 2018
120	QC	1 pcs		11/30/18	0.00	0.00	QC6		NOV 30 2018
130	Small Fab	1 pcs		11/30/18	0.00	0.10	Small Fab-2		9-89
140	QC	1 pcs		11/30/18	0.00	0.00	QC5		
150	Packaging	1 pcs		11/30/18	0.00	0.00	Packaging3		
160	QC21-SA	1 Ea		11/30/18	0.00	0.00	QC21		DEC 03 2018

Part Op 100 - Issue P/O: 041697 MANUFACTURE RBW6305G11331-3G-13 AS PER DWG Supplier: ARROW TECH
Descriptions: MACHINE WORKS -Certificate of conformity is required

130 - Re-identify as required.

NOV 27. 2018 x 1 Phil

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6305G11331-3G-13P	Socket	1 Ea (1 ea)	100-Purchasing	5133470

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6305G11331-3G-13P	1	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 11/27/18 3:37 PM dart.Lussier.Patrick

Container No: S133471



Part: RBW6305G11331-3G-13

Job No: 187107

Serial No/Batch: S133471

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 11/30/18

Control/Report_Viewer_2.asp?URL=https://www.plexonline.com/1cbd4... 1/1

ITEM #	QTY	PART #	PART TITLE
-01	1	RBW6305G11331-3G-01	WRENCH WELDMENT
-13	1	RBW6305G11331-3G-13	SOCKET

RBW6305G11331-3G MAIN GEAR BOX INPUT PINION RING NUT WRENCH

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.05"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

C	ITEM -13 SOCKET ADDED, TEMPLATE UPDATED	18-538	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM 04/17/2018	TOOL PART #	REV. C
CHECKED	VM 04/17/2018	RBW6305G11331-3G	SHEET 1 OF 8
MFG. APPR.	DP 04/18/2018	TITLE	SCALE
APPROVED	ML 04/24/2018	MAIN GEAR BOX INPUT PINION RING NUT WRENCH	NTS
DATE	4/24/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS RELEASED FOR THE EXTERNAL CONSUMPTION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR TRANSMITTED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041697**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041697

PO Date: 11/12/18

Due Date: 11/27/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, PatrickPhone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	187107	RBW6305G11331-3G-13P			Socket	Firmed	-	11/27/18	1 Ea	0 Ea	1 Ea	\$1,162.00/Ea	\$1,162.00
												Grand Total:	\$1,162.00

LX NOV 30 2018

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/27/18 3:39 PM dart.Lussier.Patrick

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www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

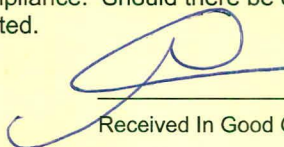
Shipment No: 24322
Shipment Date: 29-Nov-2018
Ship Via:
Order Number: 3171
Order Date: 11/12/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041697 ✓
Terms: Net 60 Days

<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
3	1	1 ✓	0	0	EA	DART-RBW6305G113313G-13P Socket	C	3171-03

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Packing Clerk's Signature
Metec Metal Technology Inc

 **ALAIN PATRY**
Received In Good Order By



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev#	P.O. Number
1	✓ RBW6305G14331-3G-13P	Socket	C	PO041697 ✓
		No deviations for this part		
		Material supplied by METEC		

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Théoret

Vankleek Hill, November 29, 2018

DAS
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